



## Material Matrix

Since there is no universal framework for low-impact or circular materials, Xandres developed its own *Material Matrix*.

This matrix is a living document and aims to guide the design team to make sustainable choices when sourcing fabric. We have defined **four categories to classify fibres** on a sustainability level (with category 1 being the best available option). By ranking materials this way, we want to challenge ourselves and the industry to move forward.

Knowing that we still have a long way to go, this is how we want to track and share our efforts. We strive to increase the use of sustainable materials as defined in this matrix year by year and will report on the progress biannually.

The Material Matrix is **based on** desk research and takes into account the Higg Materials Sustainability Index (MSI), the Environmental Benchmark for Fibres (by Made-by), the Background document on raw materials, risks and more sustainable alternatives as defined in the Dutch Agreement on Sustainable Garments and Textile and the information provided by the Sustainable Fashion Academy.

The Material Matrix can be updated when our industry insights are further developed with new insights.

version: 2024

## Material Matrix *Natural*

			category 1	category 2	category 3	category 4
		cotton	Global Recycled Recycled Ootton	Oertified organic cotton	Cotton made in africa	Conventional cotton
NATURAL	plant-based		Regenerative organic Regenerative cotton	Certified fairtrade cotton		BCI Cotton
NAT	plant	linnen	Certified organic linen	Conventional linen (preferably natural retting instead of chemical)		
		hemp/jute	Certified organic hemp Certified organic jute	Conventional hemp Conventional jute		

			category 1	category 2	category 3	category 4
	animal-based	wool	Global Recycled Standard Recycled Wool	Organic Certified wool	Responsible wool	Conventional wool
			CARDATO REPORTED	Non-Mulesing wool		
			Reverso (post-factory waste)			
				Organic Certified Alpaca, Yak	Alpaca, Yak	
				Organic Certified Mohair	Responsible Mohair	Mohair
SAL SAL			Global Recycled Recycled Cashmere Standard		THE GOOD CASHMERE Standard	Cashmere
NATURAL		silk		Certified organic silk Ahimsa Silk, Eri Silk, Peace Silk Wild Silk	Silk	
		leather	Global Recycled Standard Post-consumer recycled leather	,	Leather Working Group leather	Leather
					Certified and vegetable-tanned or chrome-free tanned leather	
					PU leather  poly/nylon/polyamide blend.  recycled content blends preferred  plant-based polyester preferred  polyurethane laminate (PUL)  must use water-based solvents	
		down	Global Recycled Recycled down standard	Responsible Down Standard, Global Traceable Down Standard, Down Pass		Feather & down
		fur			ECOPEL. Re-used fur, Recycled synthetic fur, Ecopel Faux fur	Fur

## Material Matrix *Manufactured*

			category 1	C	eategory 2	category 3	category 4
		polyester		Global Recycled Standard	Recycled polyester		Virgin polyester
ŒD.	_	acrylic		Global Recycled Standard	Recycled acrylic		Virgin acrylic
MANUFACTURED	retro-based	polyamide/ nylon		Global Recycled Standard	Recycled nylon		Virgin nylon (polyamide)
	-			<b>E</b> ONYL®	Econyl <sup>⊗</sup>		
		elastane		Global Recycled Standard	Recycled Elastane (spandex)	Biobased elastane	Virgin elastane/spandex; Rayon

		category 1	category 2	category 3	category 4
	viscose/rayon	<b>Ecovero™</b> Ecovero™(Lenzing)	Enka*viscose	FSC certified viscose	Viscose
MANUFACT URED bio-based		Refibra™   Refibra™ (Lenzing)		Canopy engaged viscose (FSC + producer has signed Canopy policy and is working towards improvements)	Bamboo Viscose Cupro
MANUFA bio-b	lyocell	TENCEL* Tencel™ (Lenzing)		Lyocell	
	modal		Modal* Lenzing Modal * (Lenzing)		Modal